

# Carbohydrate Analysis: Column Chemistries and Detection

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Carbohydrates in Feeds Methodology Forum  
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- Reversed Phase
- Partition or Normal Phase
- Size Exclusion
- Ion Exclusion and Size Exclusion Combined
- Ligand Exchange and Size Exclusion Combined

# Detectors for Carbohydrate Analysis

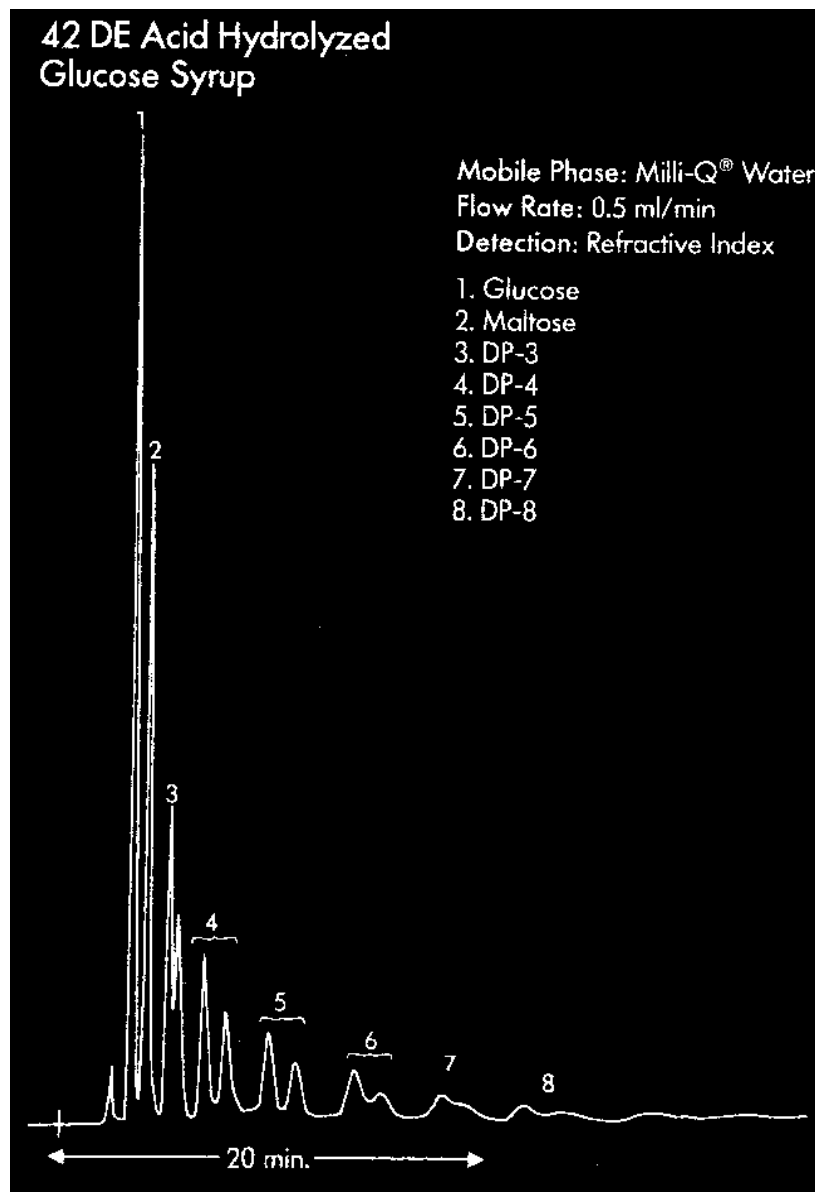
- Refractive Index Detection
- Evaporative Light Scattering Detection (ELSD)
- Pulsed Amperometric Detection (PAD)

- ➔ ■ Reversed Phase
  - Partition or Normal Phase
  - Size Exclusion
  - Ion Exclusion and Size Exclusion Combined
  - Ligand Exchange and Size Exclusion Combined

# Reversed Phase Separation with Refractive Index Detection

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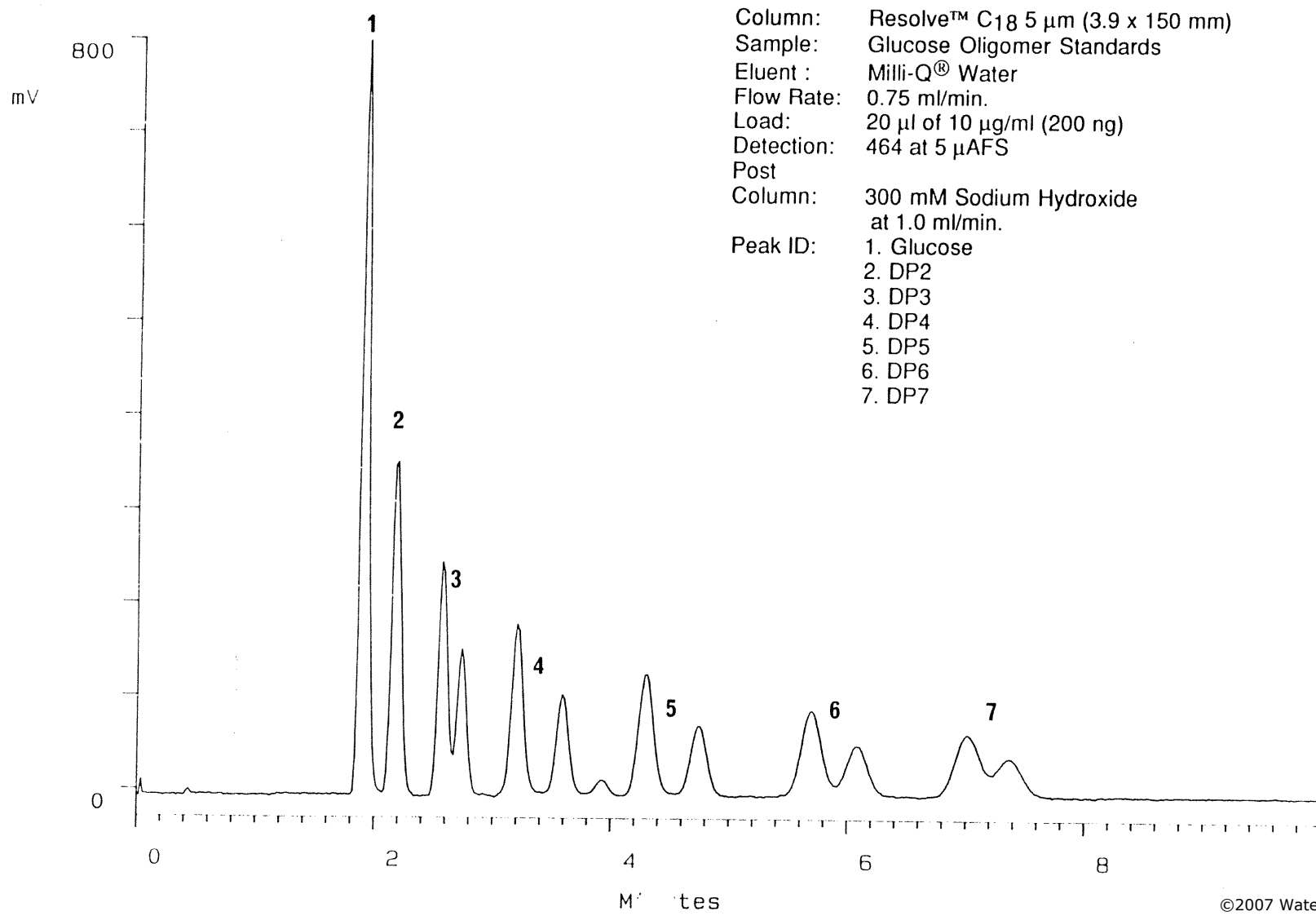
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# Maltose (Alpha 1-4) Oligomers with Reversed Phase/ PAD

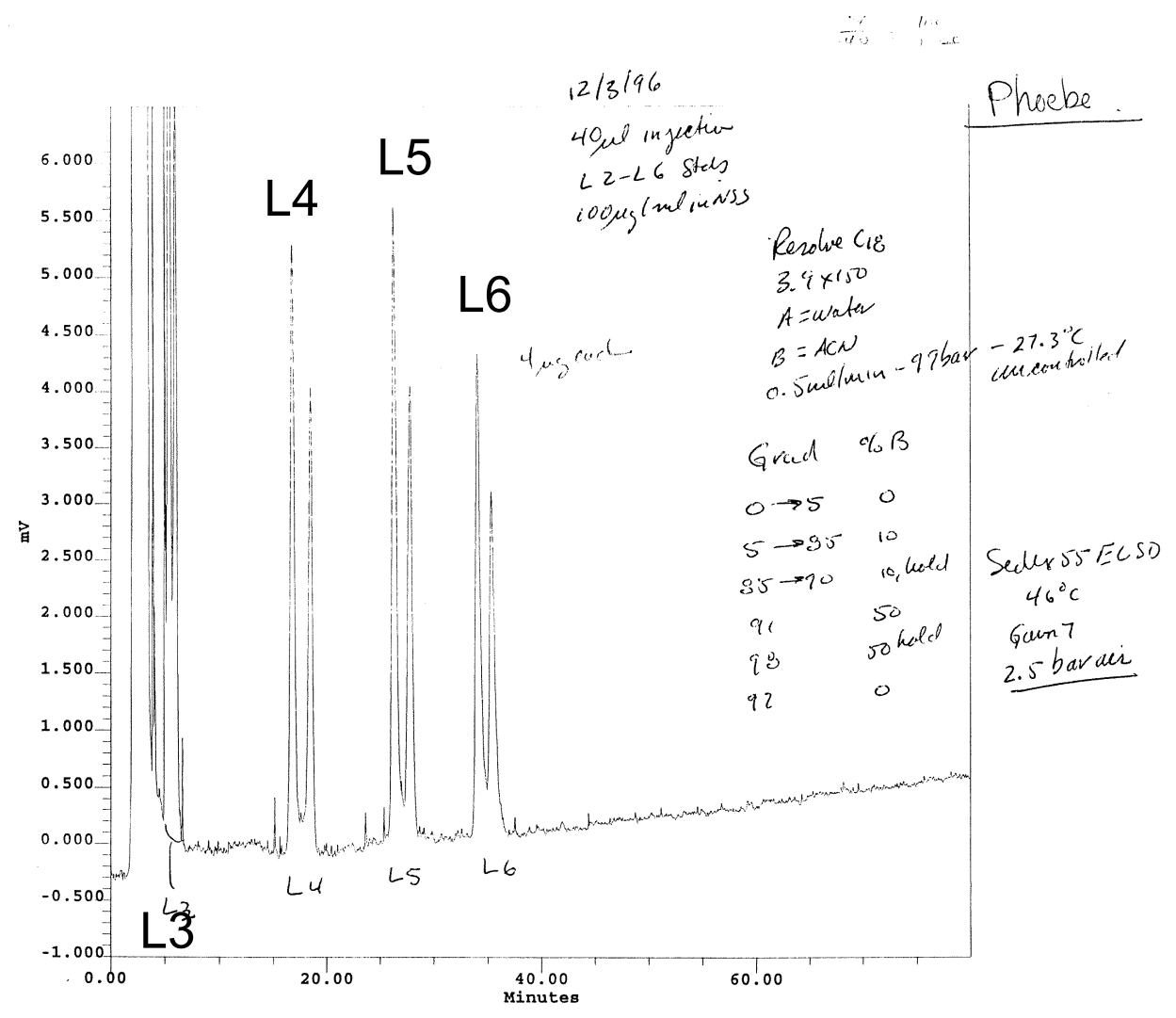
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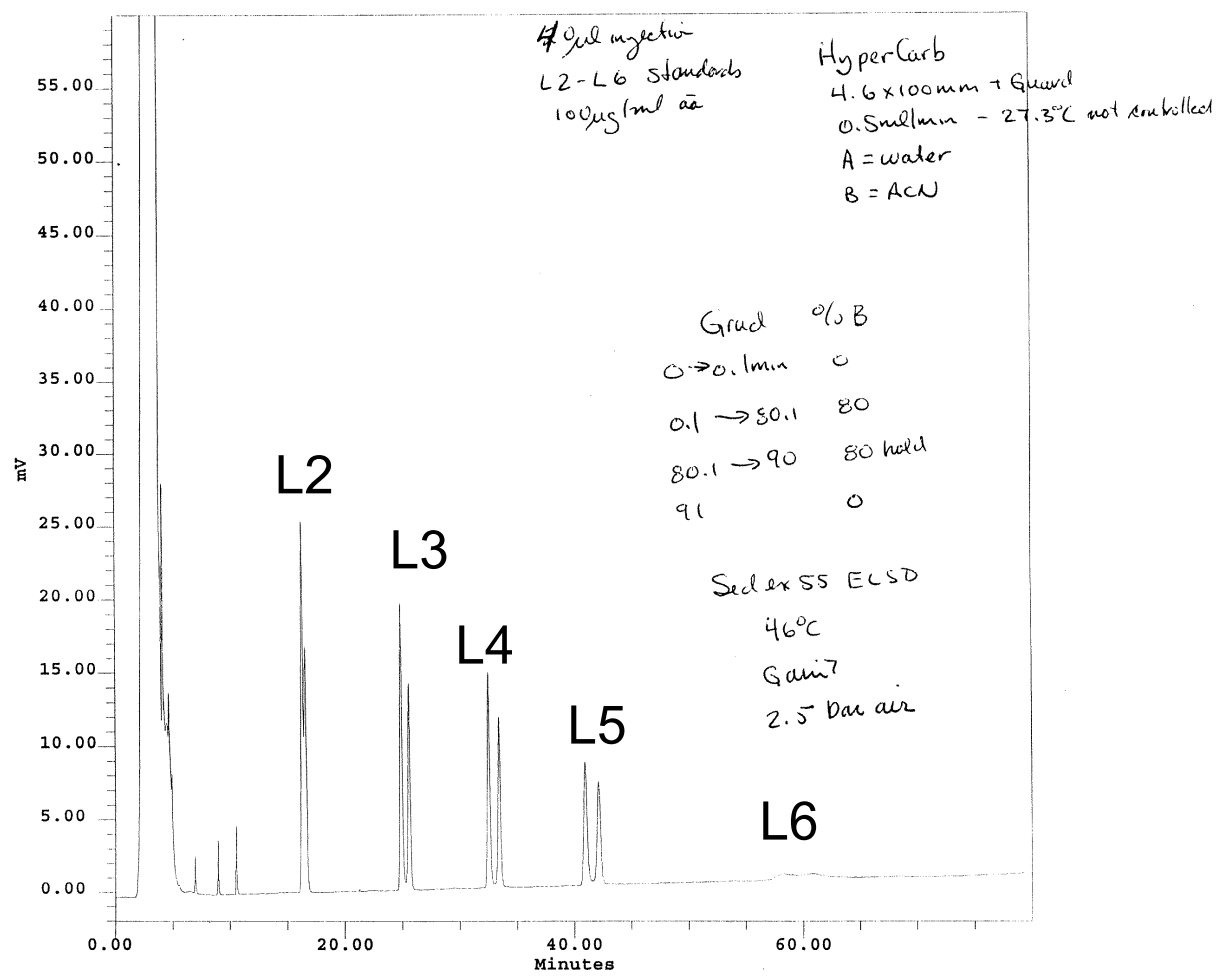


Column: Resolve™ C<sub>18</sub> 5 μm (3.9 x 150 mm)  
Sample: Glucose Oligomer Standards  
Eluent: Milli-Q® Water  
Flow Rate: 0.75 ml/min.  
Load: 20 μl of 10 μg/ml (200 ng)  
Detection: 464 at 5 μAFS  
Post  
Column: 300 mM Sodium Hydroxide at 1.0 ml/min.  
Peak ID: 1. Glucose  
2. DP2  
3. DP3  
4. DP4  
5. DP5  
6. DP6  
7. DP7

# Laminarin (Beta 1-3) Oligomers with Reversed Phase (Resolve C18)/ ELSD



# Laminarin (Beta 1-3) Oligomers with Reversed Phase (Hypercarb)/ ELSD





- Reversed Phase
- ➔ ■ Partition or Normal Phase
- Size Exclusion
- Ion Exclusion and Size Exclusion Combined
- Ligand Exchange and Size Exclusion Combined

# Food Mono- and Disaccharides: Normal Phase/ Partition/ HILIC

- Challenge: Trying to resolve carbohydrates of:
  - Different MW's
  - Different isomers within a MW
- Options: Column Chemistries
  - Base particle: silica or polymer
  - Bonded phase: amine, diol, amide, polyamine
  - Amine-modified (coated) silica: spermine (SAM 1) or guanidine carbonate (SAM2), triethylamine

- Nutritional labeling of food products requires listing of sugar and total carbohydrate content
- Common sugars defined as:
  - Monosaccharides: fructose & glucose
  - Disaccharides: sucrose, maltose & lactose
- AOAC LC Methods recommend the use of propyl amine functional columns for analysis of mono & disaccharides in food products
- Current AOAC LC Methods (amino-based columns)
  - 977.20 Honey
  - 980.20 Chocolate
  - 982.14 Presweetened cereal
  - 984.17 Licorice extracts
  - 984.22 Purity of lactose

# Typical Samples

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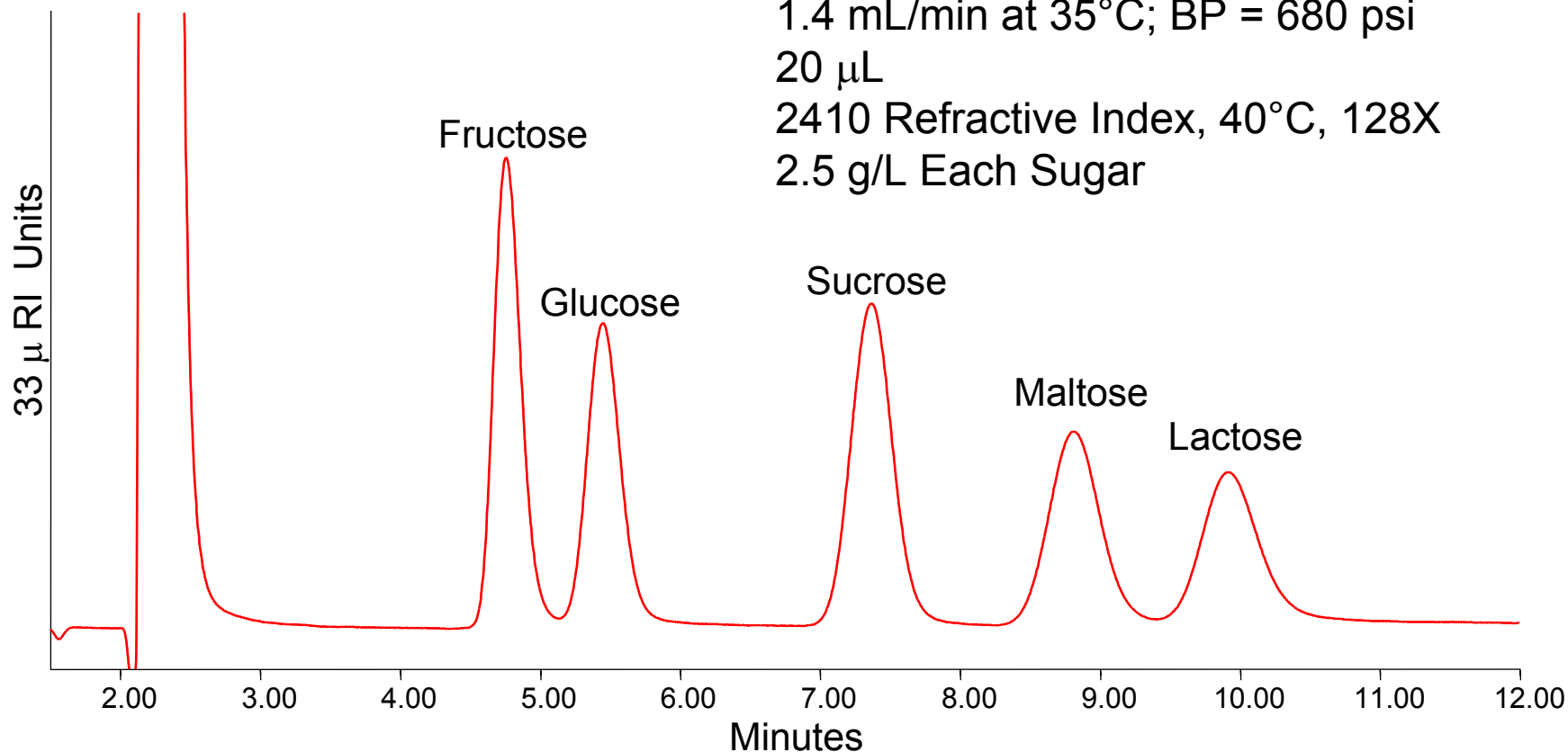


# Mono- and Disaccharide Analysis Partition or HILIC Chromatography

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HP Carbohydrate Column, 4.6 mm x 25 cm  
80% ACN / 20% Water  
1.4 mL/min at 35°C; BP = 680 psi  
20  $\mu$ L  
2410 Refractive Index, 40°C, 128X  
2.5 g/L Each Sugar



# Sucralose & Sugars with ELSD

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Column: YMC-Pack™ Polyamine II, 4.6X250 mm, PB12505-2546WT @ 35°C

Eluent: 75:25 Acetonitrile / Water

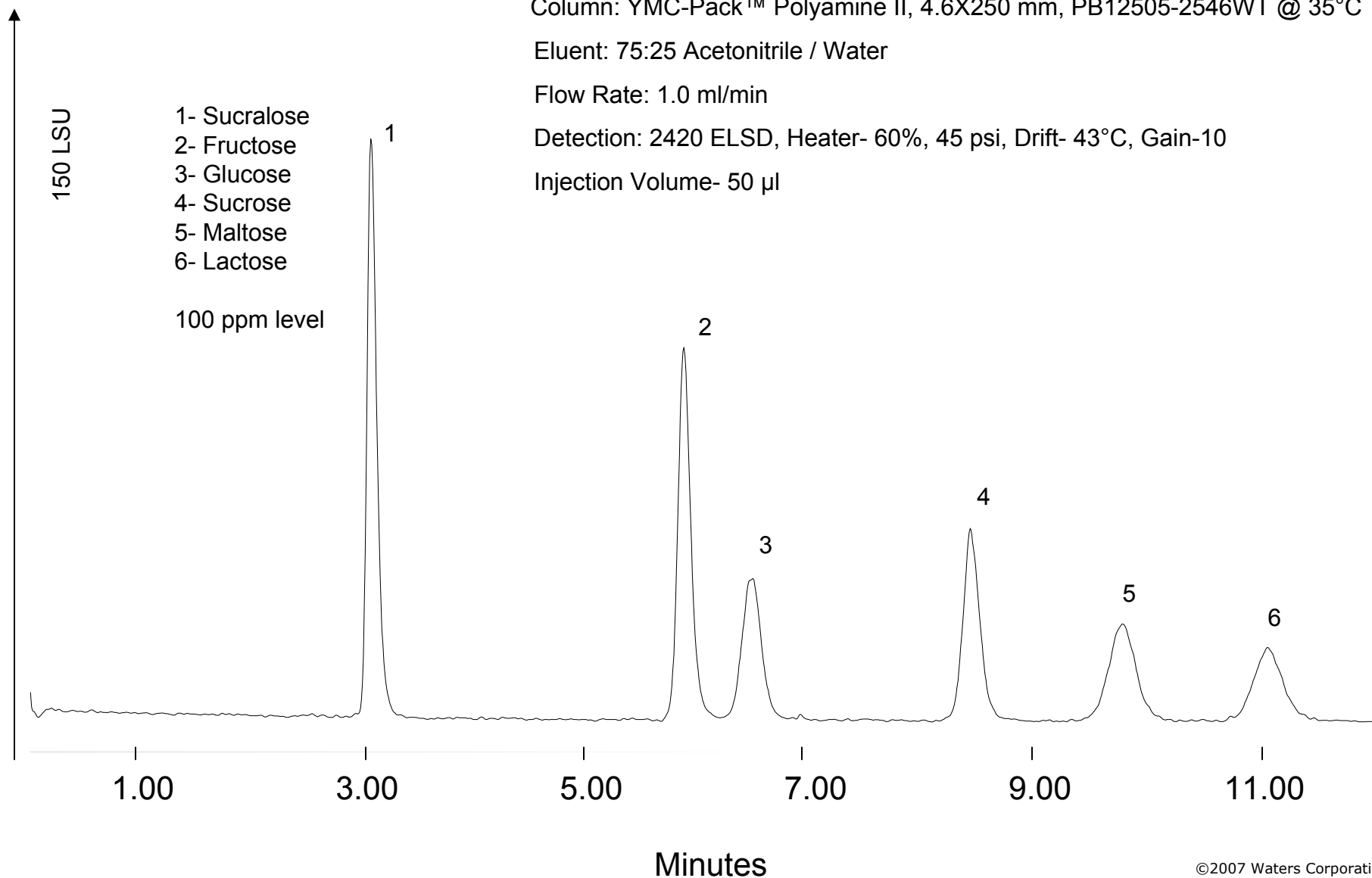
Flow Rate: 1.0 ml/min

Detection: 2420 ELSD, Heater- 60%, 45 psi, Drift- 43°C, Gain-10

Injection Volume- 50 µl

- 1- Sucralose
- 2- Fructose
- 3- Glucose
- 4- Sucrose
- 5- Maltose
- 6- Lactose

100 ppm level

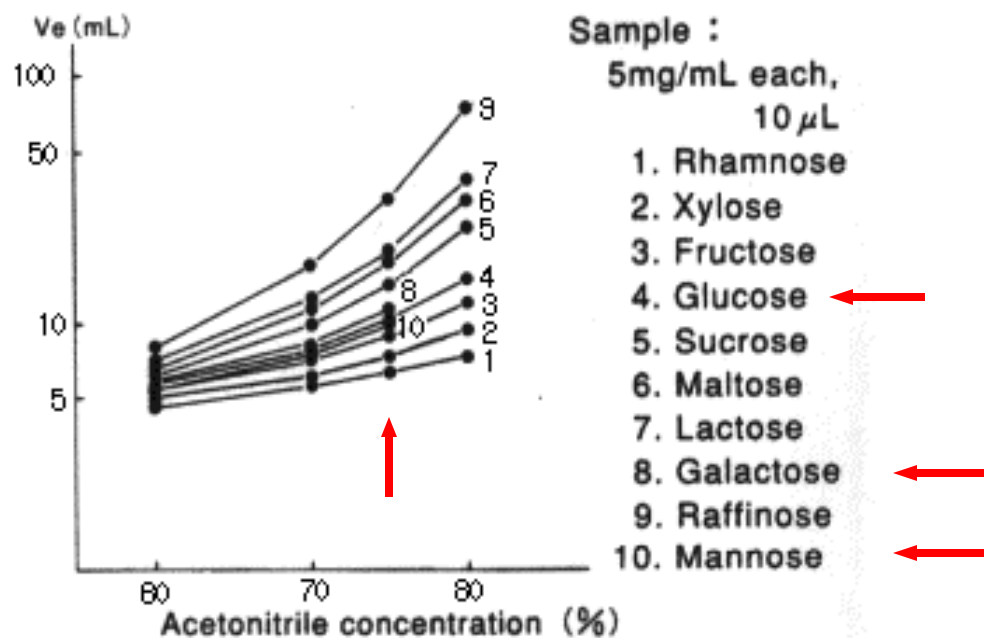


# Effect of Acetonitrile Concentration on Elution Time

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## Silica based amino column



# Carbohydrates by Partition Chromatography

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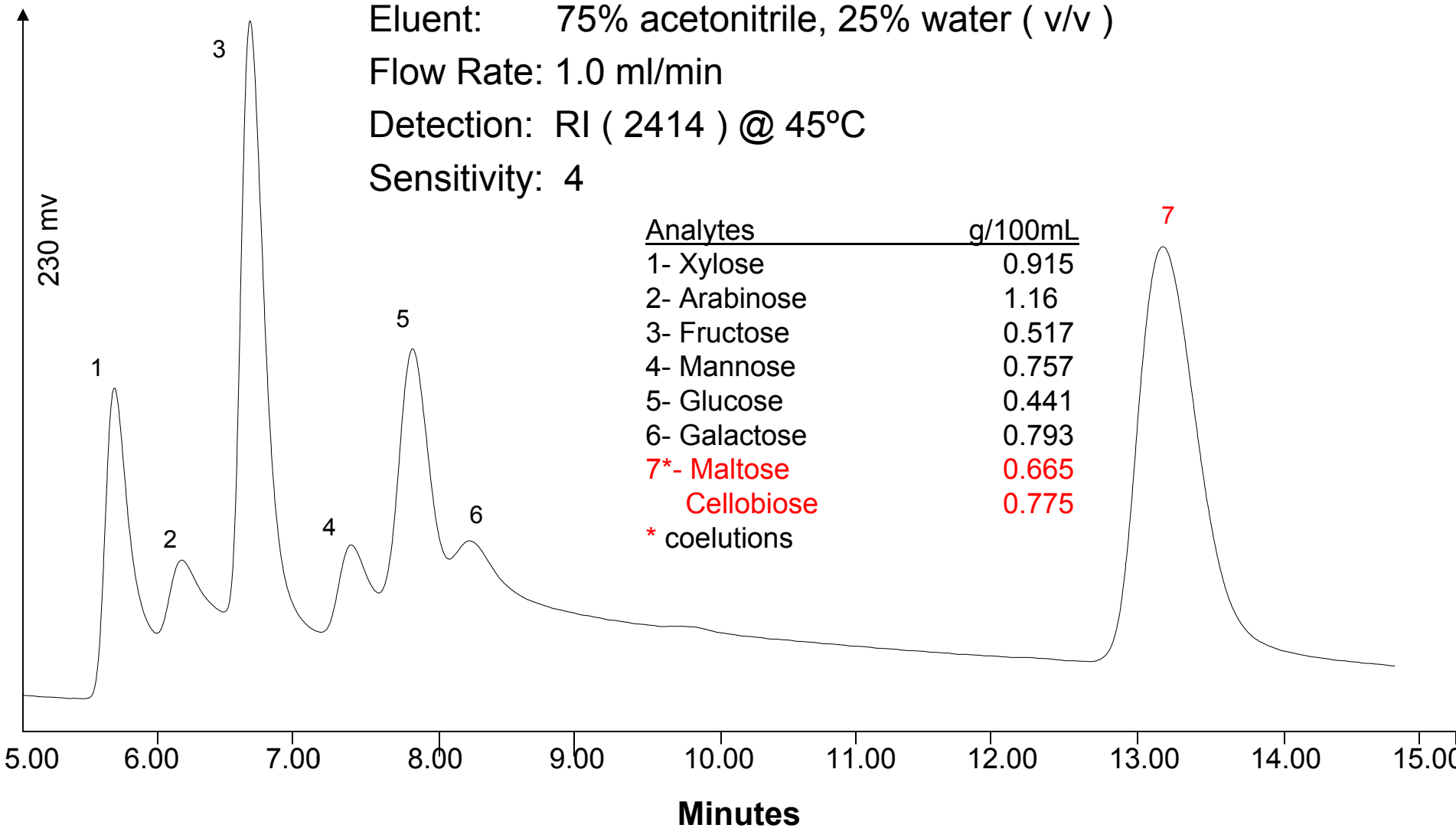
Column: Waters Carbohydrate Analysis, 4.6X250 mm @ 35°C

Eluent: 75% acetonitrile, 25% water ( v/v )

Flow Rate: 1.0 ml/min

Detection: RI ( 2414 ) @ 45°C

Sensitivity: 4





- Reversed Phase
- Partition or Normal Phase
- Size Exclusion (Polymers)
- ➔ ■ Ion Exclusion and Size Exclusion Combined
- Ligand Exchange and Size Exclusion Combined
- Anion Exchange

# Ethanol Fermentation Analysis Using Breeze™ HPLC System

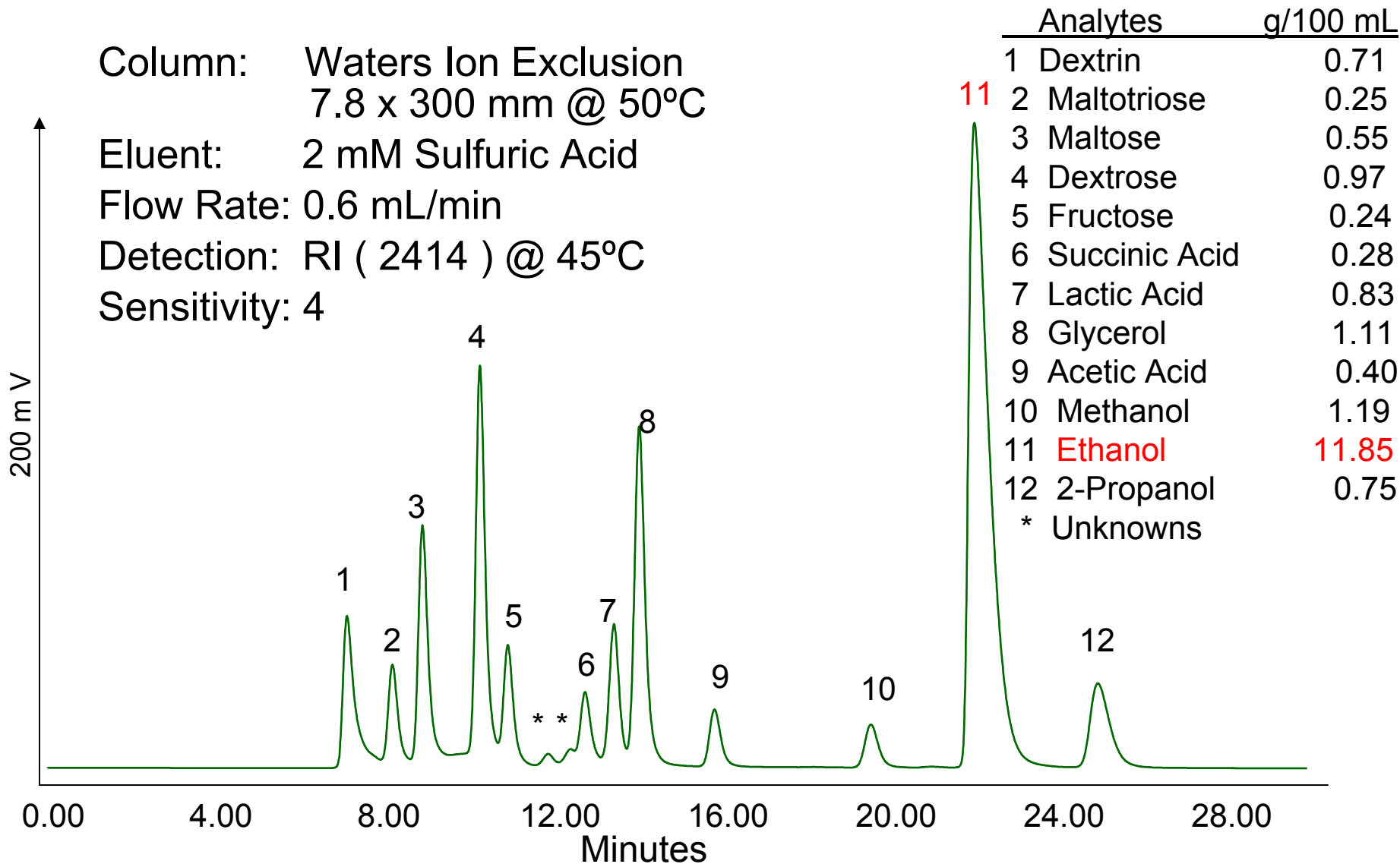
Column: Waters Ion Exclusion  
7.8 x 300 mm @ 50°C

Eluent: 2 mM Sulfuric Acid

Flow Rate: 0.6 mL/min

Detection: RI ( 2414 ) @ 45°C

Sensitivity: 4



## Current Analytes

1. Dextrin (>DP4)
2. Maltotriose
3. Maltose (alpha 1-4)
4. Glucose (dextrose)
5. Fructose
6. Glycerol
7. Propanol
8. Ethanol
9. Methanol
10. Lactic Acid
11. Succinic Acid
12. Acetic Acid

## Biomass Analytes

1. Dextrin (>DP4)
2. Maltotriose
3. Maltose (alpha 1-4)
4. Cellobiose (beta 1-4)
5. Glucose (dextrose)
6. Fructose
7. Galactose
8. Mannose
9. Arabinose
10. Xylose
11. Glycerol
12. Ethanol
13. Methanol
14. Lactic Acid
15. Succinic Acid
16. Acetic Acid

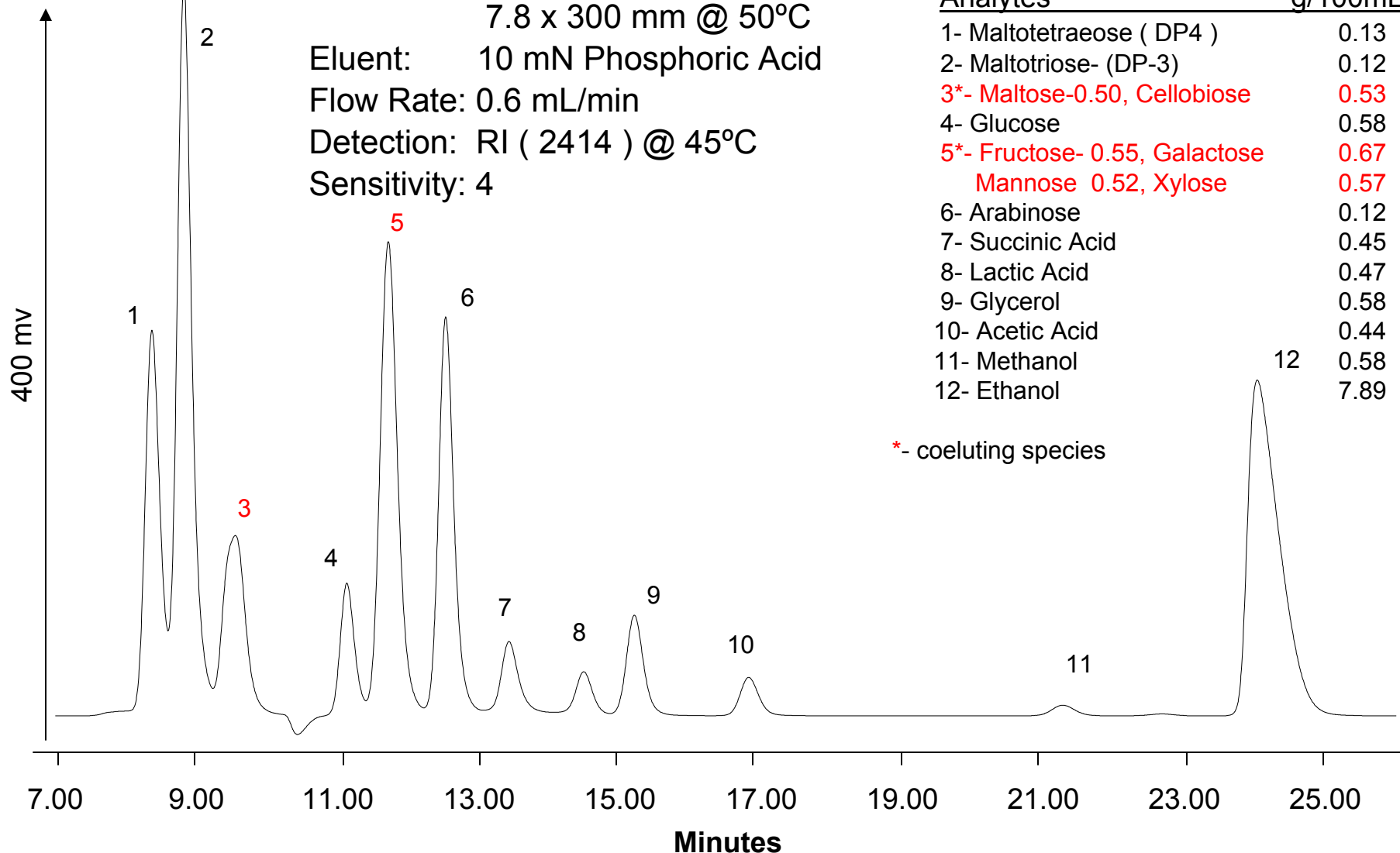
# 16 Biomass Carbohydrates by Ion Exclusion/ SEC

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Column: Waters Ion Exclusion  
7.8 x 300 mm @ 50°C  
Eluent: 10 mN Phosphoric Acid  
Flow Rate: 0.6 mL/min  
Detection: RI ( 2414 ) @ 45°C  
Sensitivity: 4

Analytes	g/100mL
1- Maltotetraose ( DP4 )	0.13
2- Maltotriose- (DP-3)	0.12
3*- Maltose-0.50, Cellobiose	0.53
4- Glucose	0.58
5*- Fructose- 0.55, Galactose Mannose 0.52, Xylose	0.67 0.57
6- Arabinose	0.12
7- Succinic Acid	0.45
8- Lactic Acid	0.47
9- Glycerol	0.58
10- Acetic Acid	0.44
11- Methanol	0.58
12- Ethanol	7.89



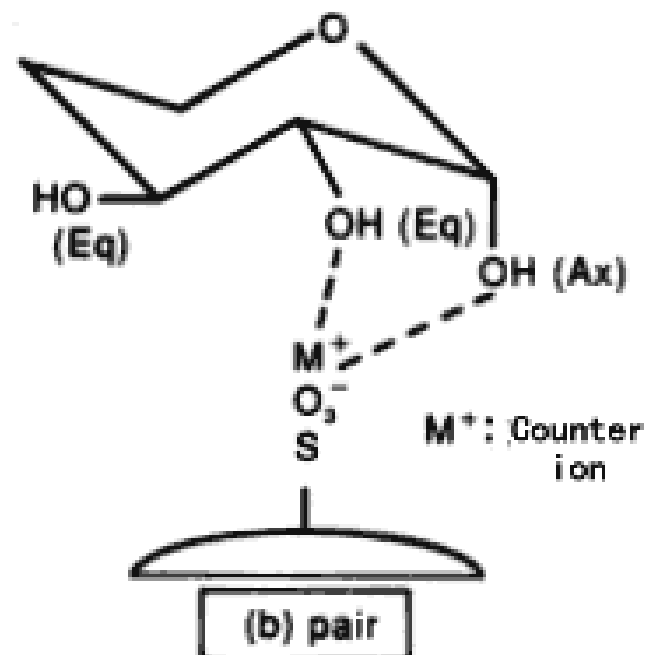
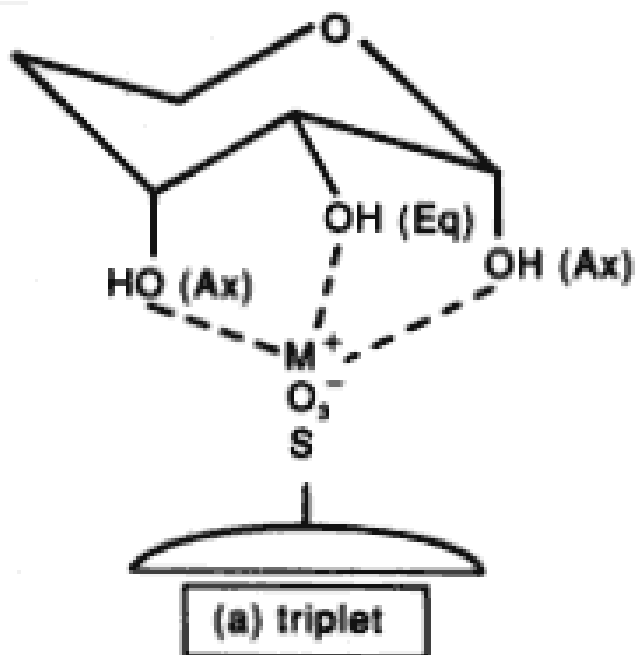
- Reversed Phase
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- Ion Exclusion and Size Exclusion Combined
- ➔ ■ Ligand Exchange and Size Exclusion Combined

- Cation exchange columns
- Separation based first on size exclusion mode (largest carbohydrate elutes first from column)
- Separation based second on ligand exchange mode (interaction between hydroxyls and metal counter ions)
  - $\text{Ca}^{++}$  and  $\text{Pb}^{++}$  (strongest separation)
  - $\text{Na}^{+}$  (weaker separations)

# Explanation of Ligand Exchange Mode

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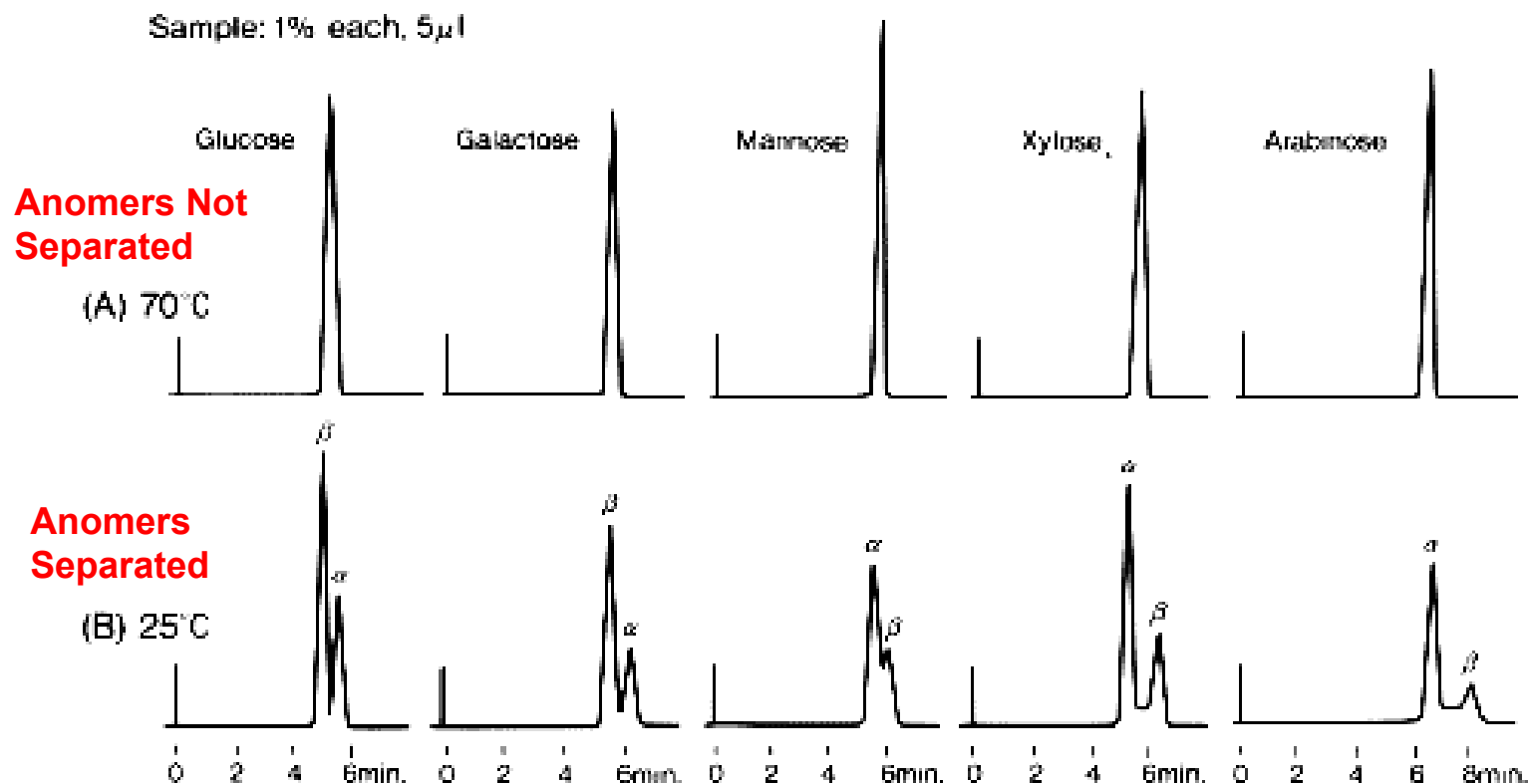
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# Separation of Anomers

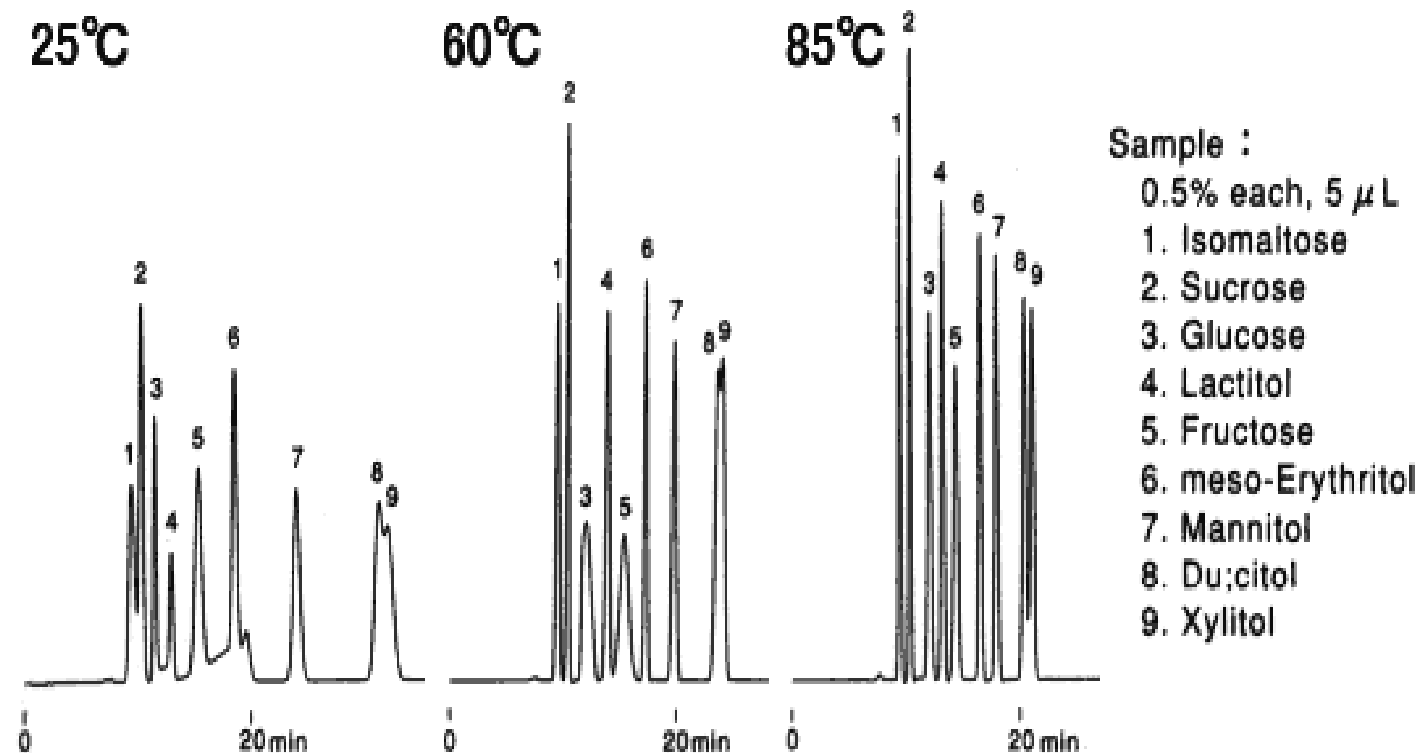
## Ca<sup>2+</sup> Ligand Exchange/ SEC Column

Columns must be run at temperatures between 70 and 90° C

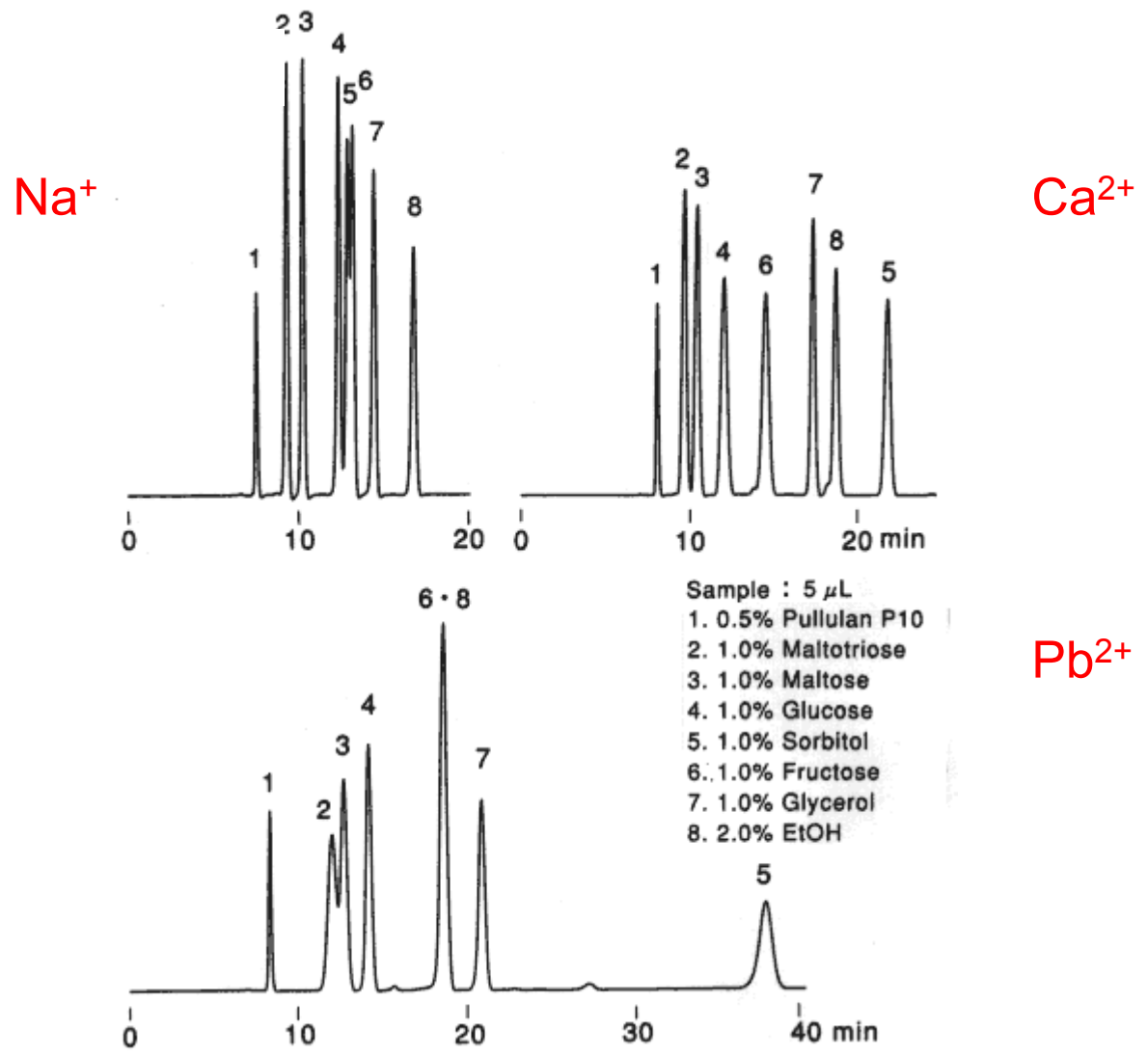




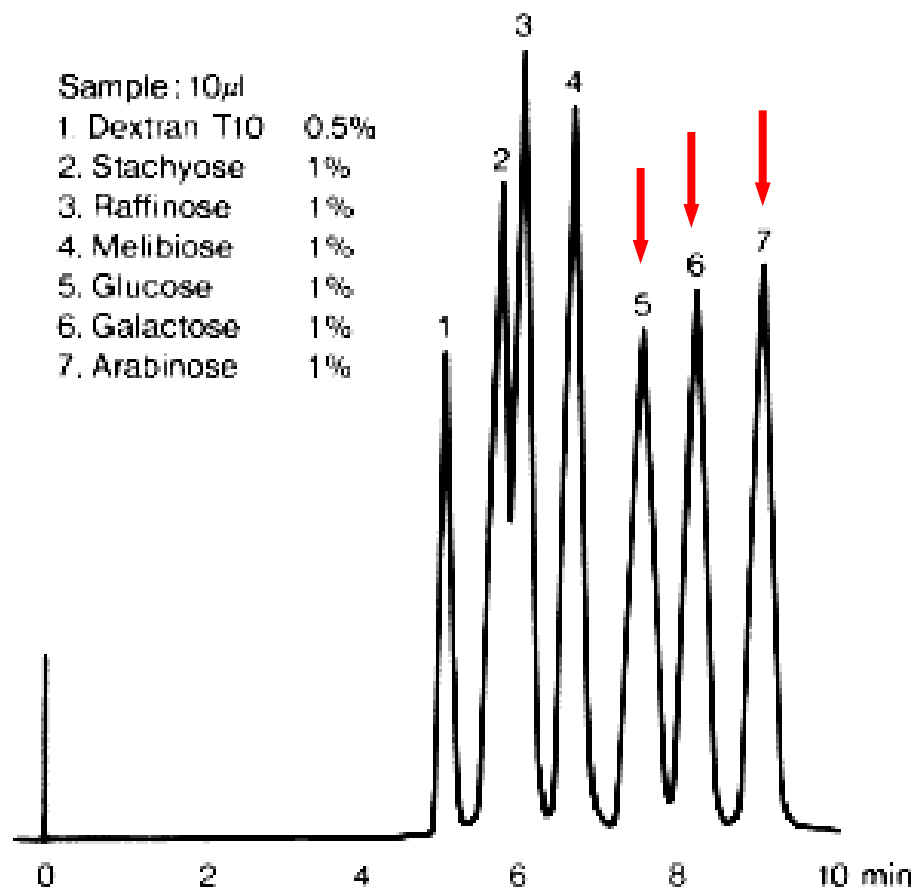
# Effect of Temperature Ca<sup>2+</sup> Ligand Exchange/ SEC Column



# Comparison of Ligand Exchange/SEC Columns with Different Counter Ions



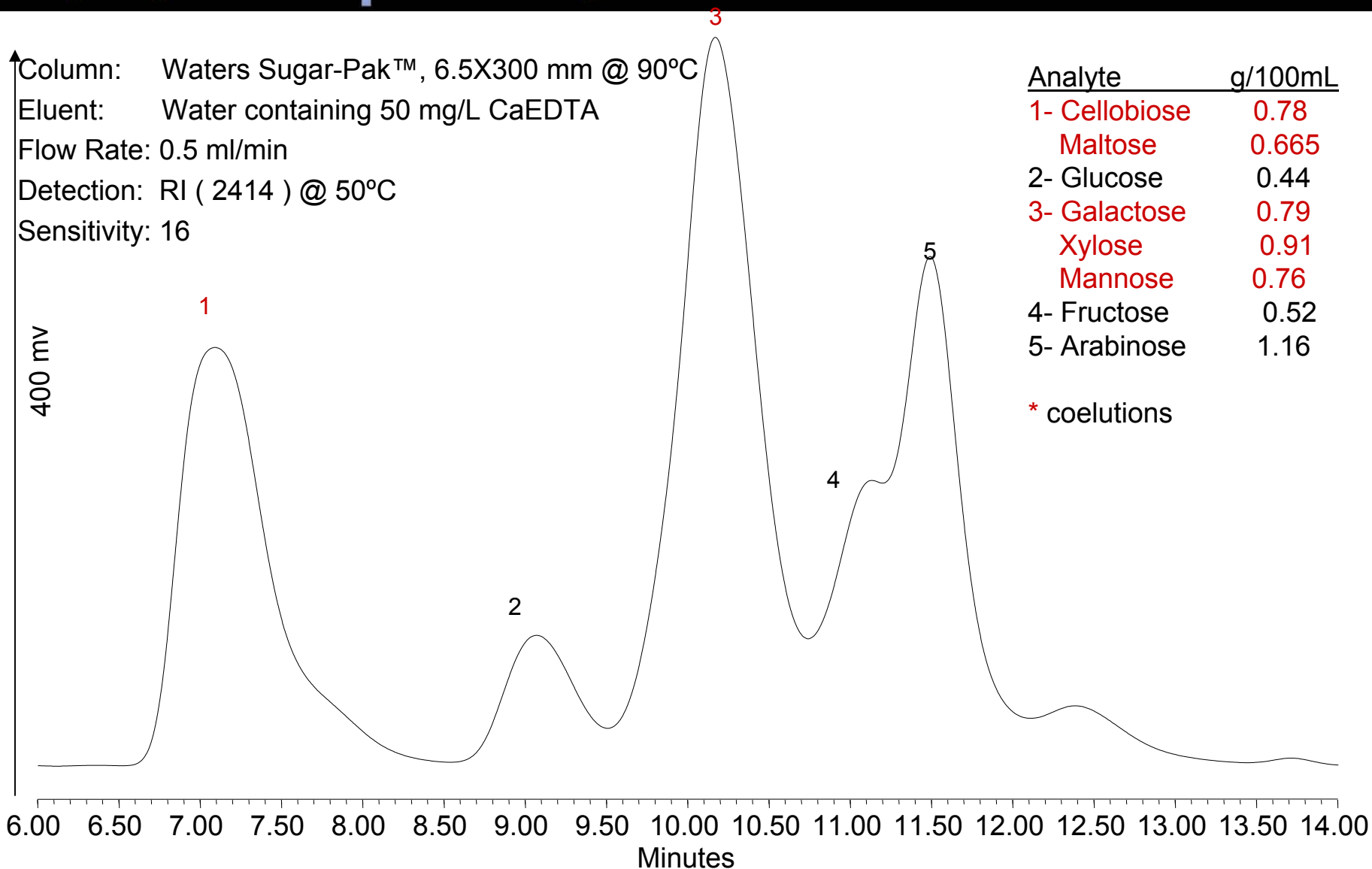
# Monosaccharides and Disaccharides Ca<sup>2+</sup> Ligand Exchange/SEC



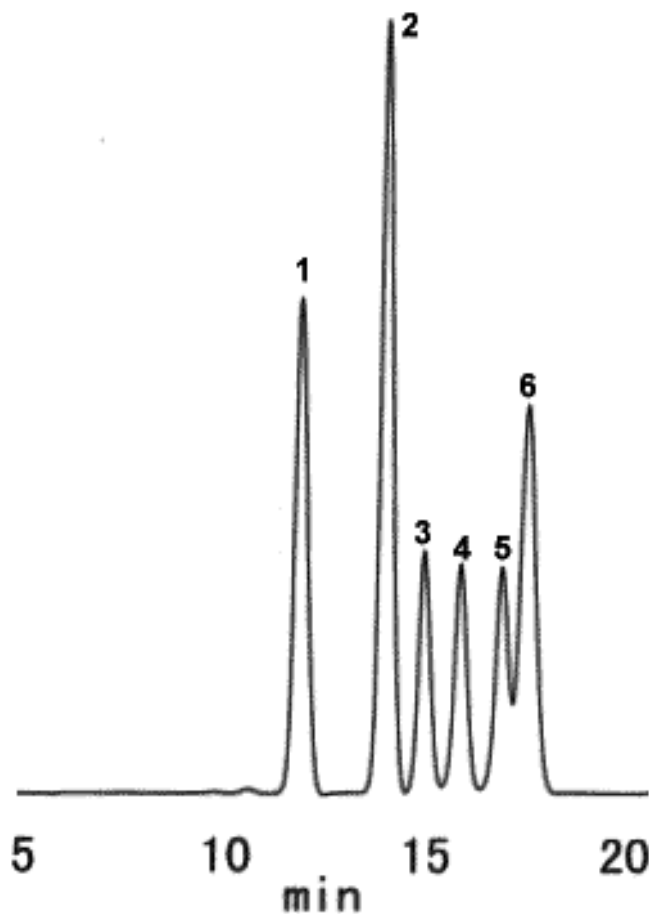
# Biomass Carbohydrates by Ca<sup>2+</sup> Ligand Exchange/ SEC

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# Monosaccharides and Disaccharides Pb<sup>2+</sup> Ligand Exchange/ SEC Column



Slow flow rates: 0.6 ml/min

High Temperature: 80° C

Lead salt in mobile phase

Sample preparation required

Sample: 5micro-L

- 1. [Cellobiose](#) 1.0%
- 2. [Glucose](#) 1.5%
- 3. [Xylose](#) 0.5%
- 4. [Galactose](#) 0.5%
- 5. [Arabinose](#) 0.5%
- 6. [Mannose](#) 1.0%

# Summary: Separation Modes for Carbohydrate Analysis

- Reversed Phase
- Partition or Normal Phase
- Size Exclusion (Polymers)
- Ion Exclusion and Size Exclusion Combined
- Ligand Exchange and Size Exclusion Combined